

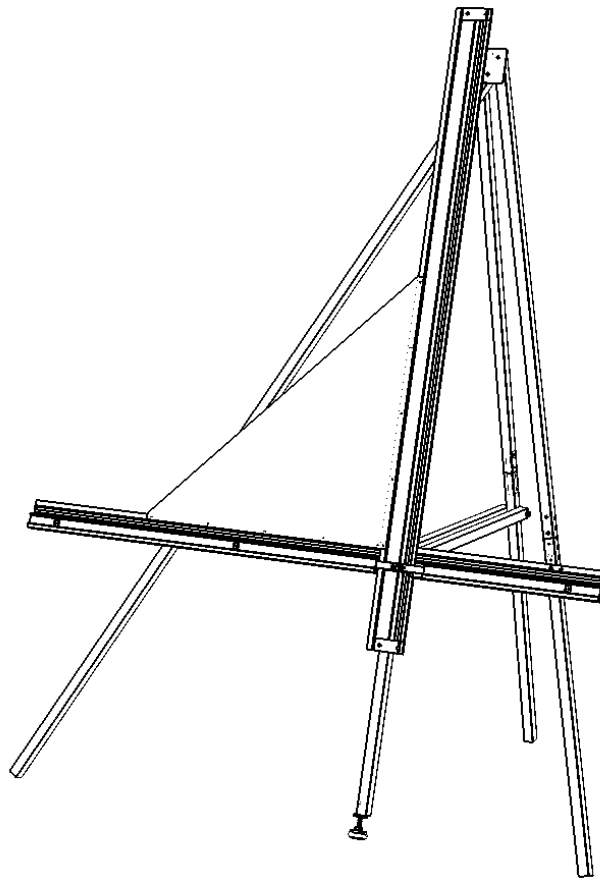


The Fletcher-Terry Company

*Quality. Service. Dependability. Value.
Since 1868*

ASSEMBLY INSTRUCTIONS

Fletcher F-3000 (60) / F3100 Stand



(Shown with machine mounted)

The Fletcher-Terry Company

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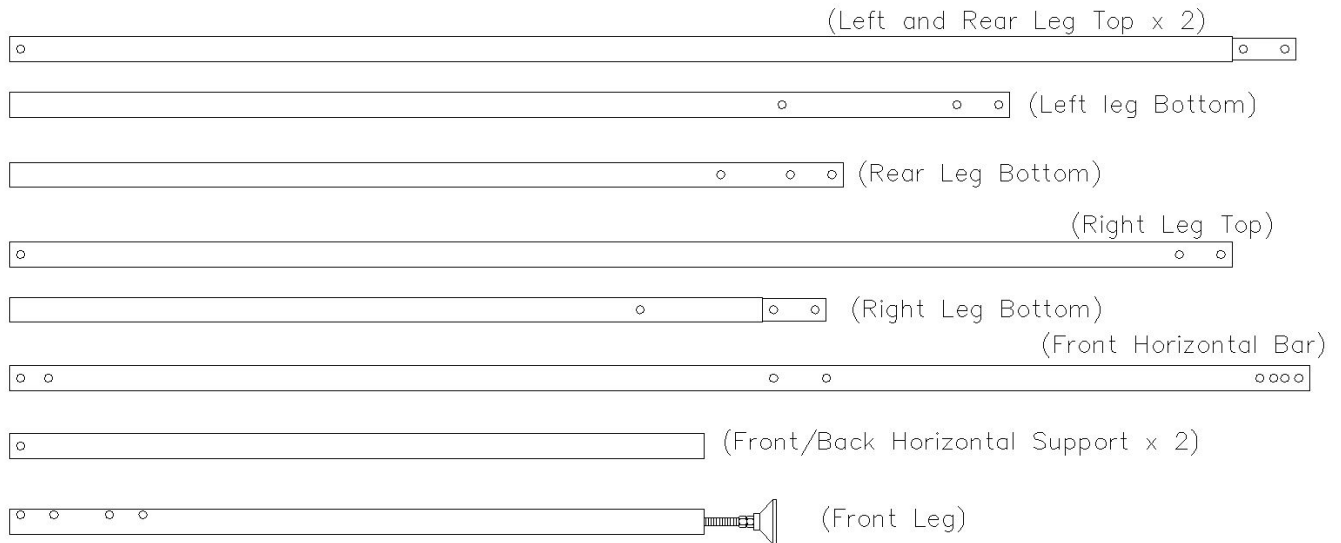
Product Warranty

The Fletcher-Terry Company warrants the product purchased to be free from defects in parts and workmanship for (1) one year from the date of purchase. The Fletcher-Terry Company warrants that it will repair or replace any such defective parts, providing the product has been under normal use and service and the defective part is returned to The Fletcher-Terry Company at the purchaser's expense. The Fletcher-Terry Company must authorize the return in writing. Proof of purchase must be submitted to validate warranty coverage. The warranty is in lieu of all other agreements and warranties expressed or implied. THE FLETCHER-TERRY COMPANY DOES HEREBY EXPRESSLY DISCLAIM ANY WARRANTIES OF MERCHANT ABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The Fletcher-Terry Company does not authorize any company employee or representative to assume for it any other liability than that set forth in this Product Warranty. The Fletcher-Terry Company shall not be liable for any damages or losses, whether incidental or consequential or direct or indirect, arising out of the use or abuse of this product. This Warranty is valid only when product is used with Fletcher consumables and/or replacement parts. In any event, THE PURCHASER'S SOLE AND EXCLUSIVE REMEDY UNDER THIS OR ANY OTHER WARRANTY IS LIMITED TO RETURN OF THE PURCHASE PRICE PAID FOR THIS PRODUCT.

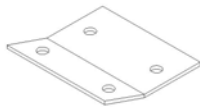
Parts Identification

Frame Components

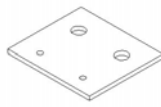
Note: Some items may be pre-assembled.



Brackets & Hardware



Front/Back Support
Bar Bracket



Front Horizontal
Bar Bracket (x2)



Leg End Cap (x3)

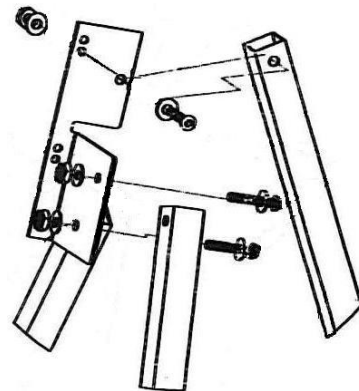
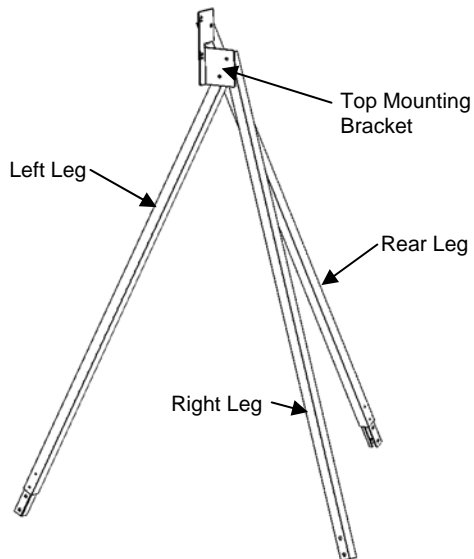


Top Mounting Bracket



Stand Assembly

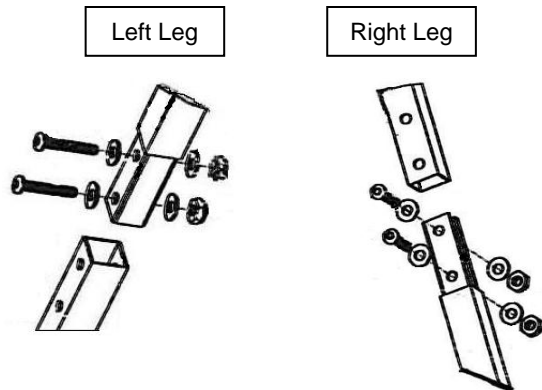
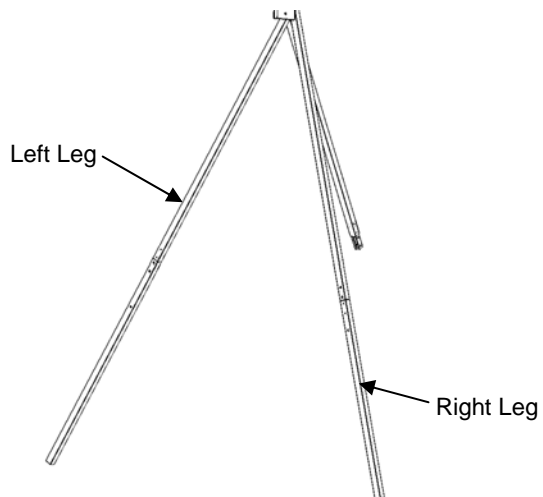
Step #1:



Enlarged View

- Assemble Left, Right, & Rear Leg Tops to Top Mounting Bracket.
- Hardware: M8 x 50mm Screw (x3), M8 Flat Washer (x6), M8 Lock Nut (x3)

Step #2:

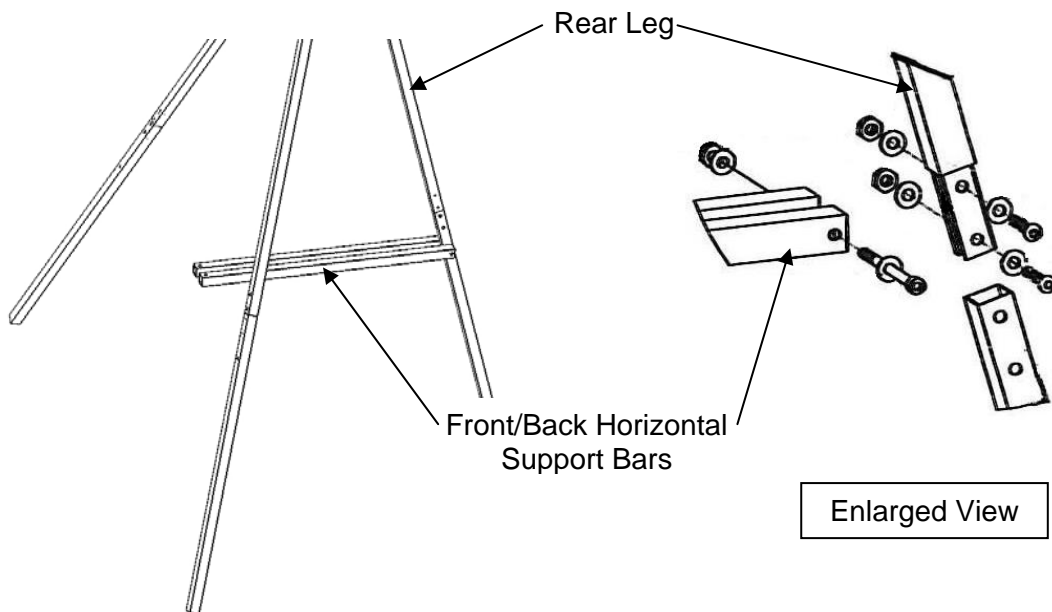


Enlarged Views

- Assemble Left and Right Leg Bottoms to Right and Left Leg Tops.
- Hardware: M8 x 50mm Screw (x4), M8 Flat Washer (x8), M8 Lock Nut (x4)

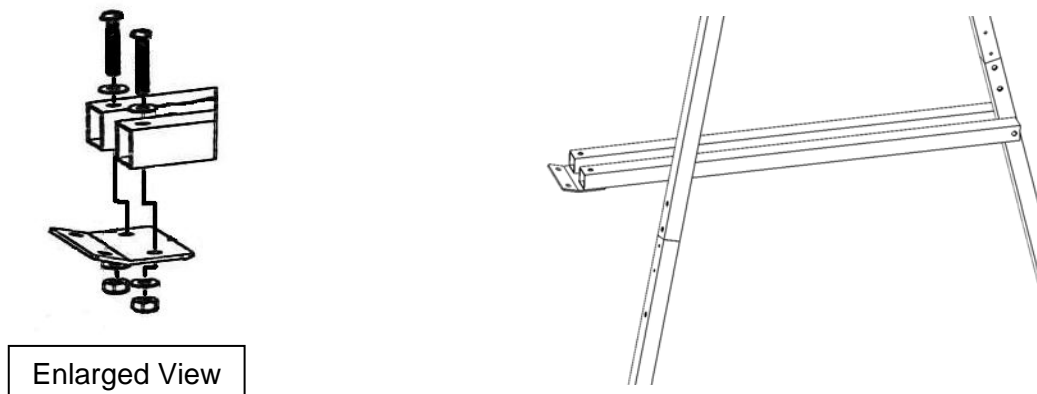
Stand Assembly

Step #3:



- Assemble Rear Leg Bottom to Top.
- Hardware: M8 x 50mm Screw (x2), M8 Flat Washer (x4), M8 Lock Nut (x2)
- Assemble Front/Back Horizontal Supports to Rear Leg.
- Hardware: M8 x 110mm Screw (x1), M8 Flat Washer (x2), M8 Lock Nut (x1)

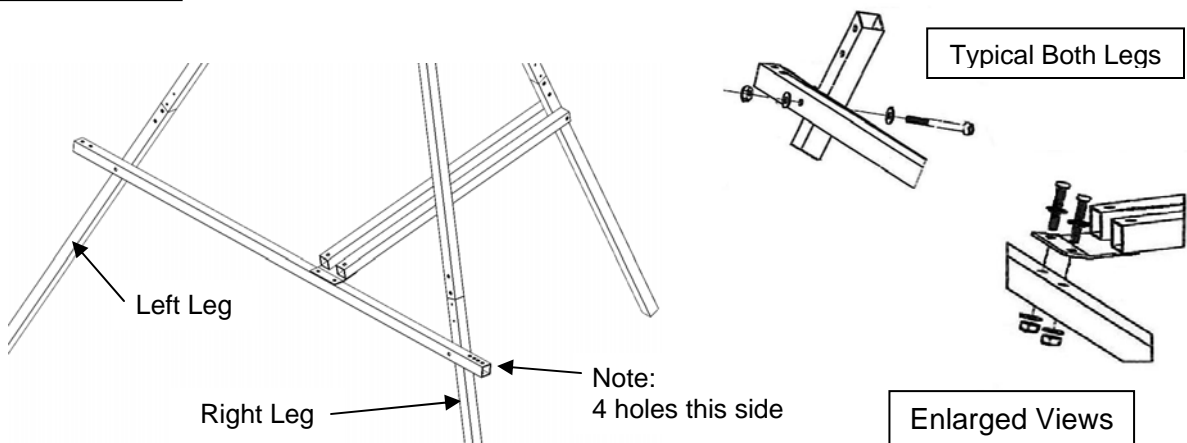
Step #4:



- Assemble Front/Back Support Bracket to Front/Back Horizontal Support Bars.
- Hardware: M8 x 50mm Screw (x2), M8 Flat Washer (x4), M8 Lock Nut (x2)

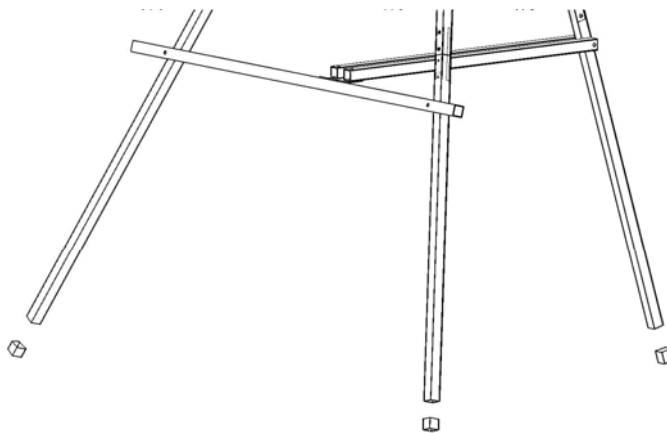
Stand Assembly

Step #5:



- Assemble Front Horizontal Bar to Left & Right Legs.
- Hardware: M8 x 80mm Screw (x2), M8 Flat Washer (x4), M8 Lock Nut (x2).
- Assemble Front Horizontal Bar to Front/Back Horizontal Support Bracket.
- Hardware: M8 x 50mm Screw (x2), M8 Flat Washer (x4), M8 Lock Nut (x2).

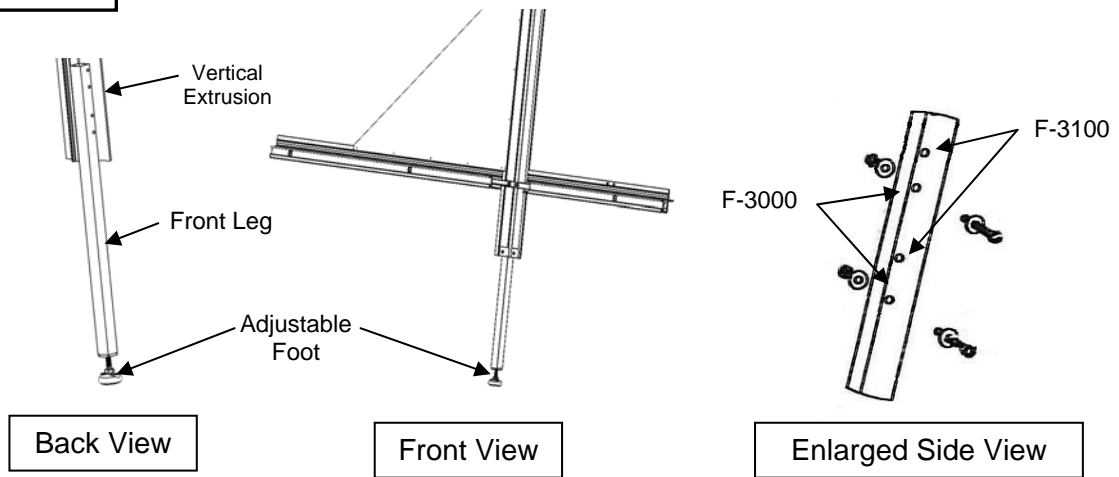
Step #6:



- Install a Rubber Leg End Cap to each leg bottom.

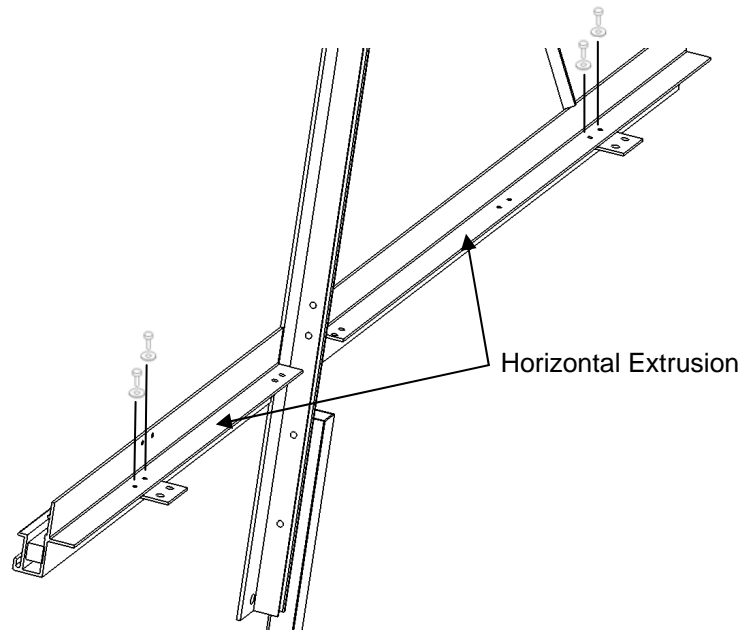
Stand Assembly

Step #7:



- Assemble Adjustable Foot into bottom of the Front Leg.
- Assemble the Front Leg onto Vertical Extrusion at the back of your machine.
 - Note which holes to use for your machine.
- Hardware: M6 x 70mm Screw (x2), M6 Flat Washer (x4), M6 Lock Nut (x2)

Step #8:

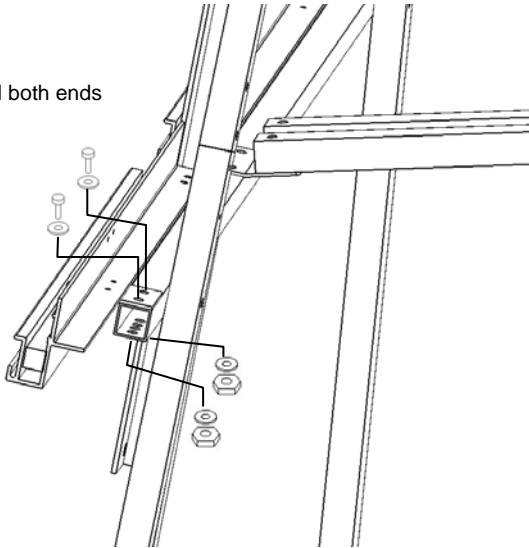


- Assemble the two Front Horizontal Bar Brackets onto the back underside of the Horizontal Extrusion on your machine.
- Hardware: M4 x 16mm Screw (x4), M4 Flat Washer (x4).

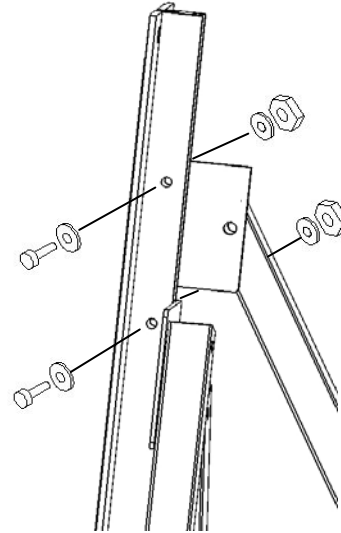
Stand Assembly

Step #9:

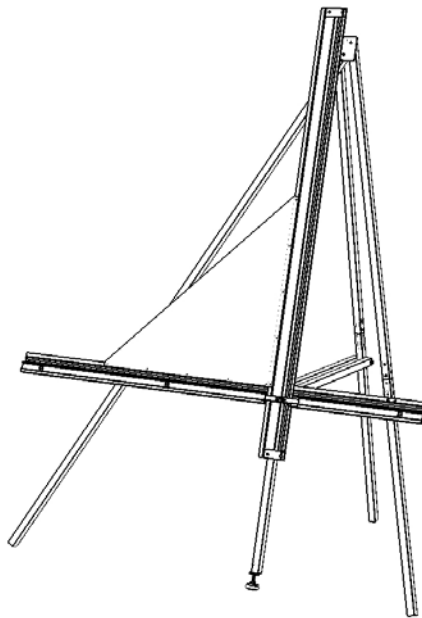
Typical both ends



- Secure Brackets to top of Front Horizontal Bar
- Hardware: M8 x 50mm Screw (x4),
M8 Flat Washer (x8),
M8 Lock Nut (x4)

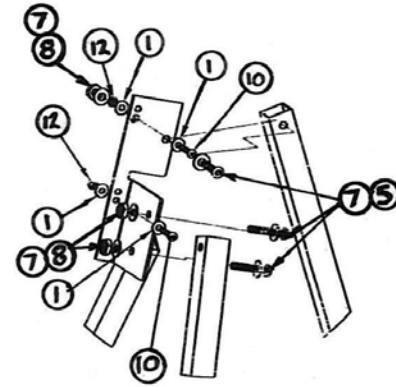
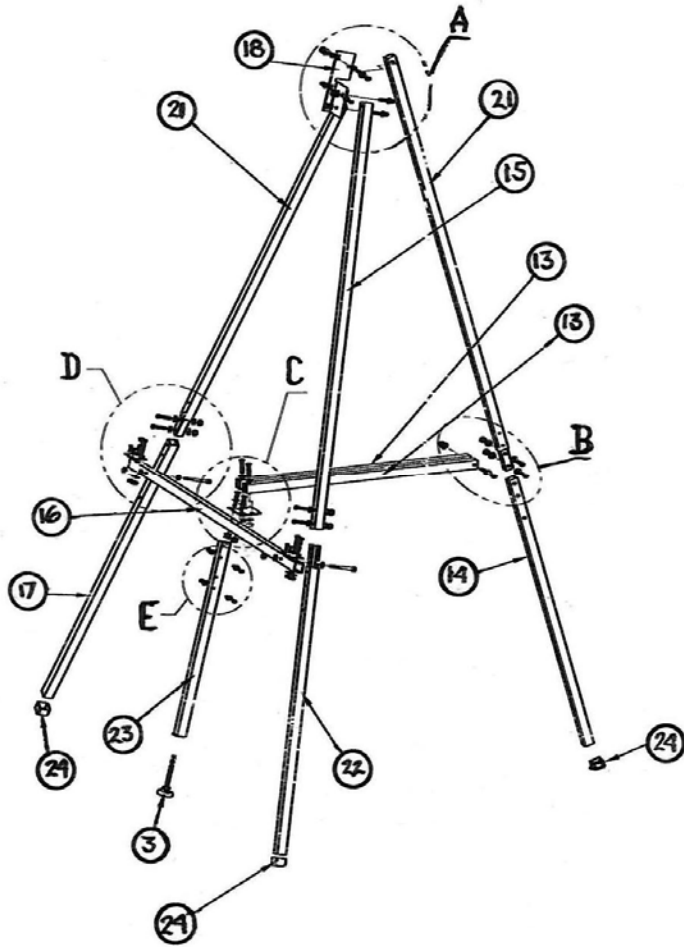


- Secure machine to Top Mounting Bracket
- Hardware: M6 x 35mm Screw (x2),
M6 Flat Washer (x4),
M6 Lock Nut (x2)

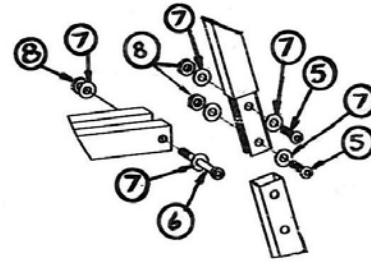


Turn Adjustable Foot to make contact
with floor for proper machine support.

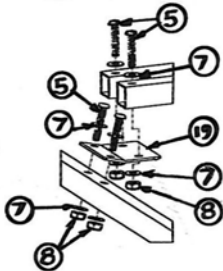
Parts List



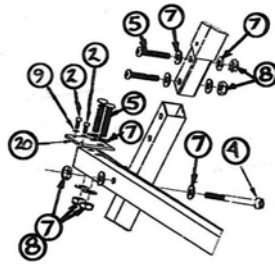
View - A-



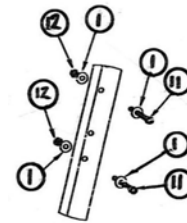
View - B-



View - C -



View - D -



View - E -

Item	Description	Qty	Item	Description	Qty	Item	Description	Qty
1	M6 Flat Washer	8	9	M4 Flat Washer	4	17	Left Leg Bottom	1
2	M4 x 16mm Screw	4	10	M6 x 35mm Screw	2	18	Top Mtg Bracket	1
3	Adjustable Foot	1	11	M6 x 70mm Screw	2	19	Front/Back Support Bar Bracket	1
4	M8 x 80mm Screw	2	12	M6 Lock Nut	4	20	Front Horiz Bar Bracket	2
5	M8 x 50mm Screw	17	13	Front/Back Horiz. Support Bar	2	21	Left and Rear Leg Top	2
6	M8 x 110mm Screw	1	14	Rear Leg Bottom	1	22	Right Leg Bottom	1
7	M8 Flat Washer	40	15	Right Leg Top	1	23	Front Leg	1
8	M8 Lock Nut	20	16	Front Horiz Bar	1	24	Leg End Cap	3